

PERFECT STEEL MAKES PERFECT STRUCTURE

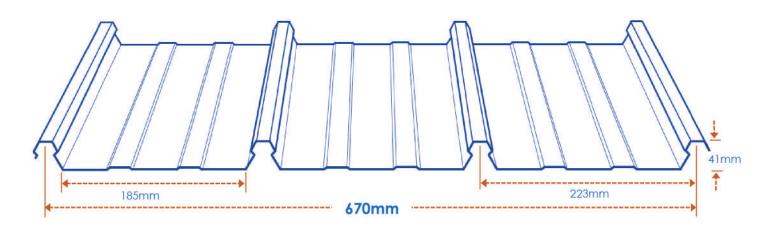
ZinLok gives a traditional appearance coupled with excellent span characteristics. It has a high rib for non-punctured roof system to provide clean line with no unsightly screws. ZinLok prevents slow corrosion to the connection points and retains its structural integrity.

SUITABLE FOR: Apartments | Bungalows | Factory Buildings | Hostels | Housing Projects | Multi-Purpose Halls | Quarters | School Buildings |

BENEFITS: ■ More economical to install ■ Designed for almost flat roofing with minimum roof pitch of 2 degrees. ■ Interlocking panels for maximum wind resistance

■ Deep ribs provide excellent water carrying capabilities ■ Extensive range of colours available for selection

01 SECTIONAL DIMENSION



TOLERANCES: Length: 0-10mm | Width: +/-3mm | Thickness: +/-0.03mm

02 SPECIFICATIONS

SUBSTRATE	MINIMUM YIELD STRENGTH (MPA)	BASE METAL THICKNESS (MM)	TOTAL COATED THICKNESS (MM)	EFFECTIVE WIDTH COVER (MM)	WEIGHT PER-SQUARE (KG/M²)	OF RIB (MM)	MINIMUM SLOPE (DEGREE)	PRE-PAINTED EnvioSeries®
AZ150	550	0.42	0.48	670	4.90	41	2	Available
AZ150	550	0.48	0.54	670	5.39	41	2	Available

COATING

Different steels specifications for painted and unpainted also available on request. Total Coated Thickness values are nominal only.

SLOPE

The recommended minimum roof pitch is 2 degree. On minimum pitch applications, care should be taken to ensure the accurate alignment of the tops of the roof purlins and proper construction of gutter brackets at eaves to avoid stagnation of water.

LENGTHS

ZinLok profile can be ordered in any length, subject to transport limitations. Longer lengths require special transport arrangements.

SHEET REQUIRED

WIDTH (METERS)	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	30	40	50
NUMBER OF SHEETS	5	6	8	9	10	12	13	15	16	18	19	21	22	24	25	27	28	30	45	60	75

RECOMMENDED MAXIMUM SUPPORT SPACING (MM)

BASE METAL	WIDTH		ROOF (SPAN)			WALL (SPAN)	
THICKNESS (MM)	COVER (MM)	First Span	Internal Span	Cantilever	First Span	Internal Span	Cantilever
0.42	670	1000	1000	150	1800	2200	150
0.48	670	1200	1200	200	2200	2300	200

03 MATERIAL OPTIONS

ZinLok profile is available in an attractive range of colours in EnvioSeries® pre-painted steel and in unpainted GaluZinc® coated steel.



GaluZinc® stands for aluminium and zinc, bonded in almost equal amounts to coat the steel sheet with a silvery spangle, composed of aluminium (55%), zinc (43.4%) and a touch of silicon (1.6%). GaluZinc® steel delivers outstanding anti-corrosion performance.

EnvioPRIM∑™

EnvioPrime® steel sheet is precisely developed to provide subtle performance for **ZinLok** profile with content of the protective polish.

EnvioCleañ*

EnvioClean® steel sheet is specifically designed with self-cleaning technology for ZinLok profile surface where natural rain water is able to wash away dirt.



EnvioMatt® is steel sheet specifically engineered for **ZinLok** profile with stylish matt surface, suited to address the undesirable glare from sunlight.

COLOUR SELECTION CHART



COLOURS

All colours shown here approximate actual finish colours as accurately as possible. It is recommended to order **ZinLok** of the same colour at the same time to avoid slight colour differences between batches.

OIL CANNING

Flat metal surfaces will display waviness commonly referred to as 'oil-canning'. This is caused by steel mill tolerances, variations in the substrate and roofing underlayments. Oil-canning is a characteristic, not a defect, of panels manufactured from light-gauge metal. Oil-canning is not a cause for panel rejection.

CERTIFICATION

With the certification of MS/ISO 9001: 2015 Quality Management System, Jincorp Sdn. Bhd. ensures high quality EnvioSeries® and GaluZinc® steel are precisely cold formed into **ZinLok** steel roofing sheet.

04 WARRANTY

Warranty subject to application and eligibility criteria up for **30 years**. There are various factors that will determine whether a building is eligible for a warranty and the duration of any applicable warranty. Such factors include, but are not limited to, product selection, environmental influences, manufacturing specifications and product specific requirements.

LOCATION

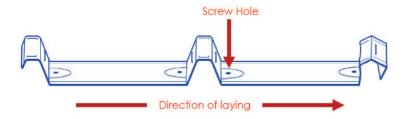
	DISTANCE TO SEA								
SUBSTRATE	100 – 400M	401 – 1000M	1 – 5KM						
AZ150	Not Recommended	Recommended	Recommended						
AZ200	Recommended	Recommended	Recommended						

SUBSTRATE

An AZ200 substrate is the most effective material available for harsh environment.

05 INSTALLATION -

ZinLok roofing sheet is installed by **concealed-fixed** method. It shall be installed properly, because there is little room for adjustment when roof align is incorrect during tapping in.



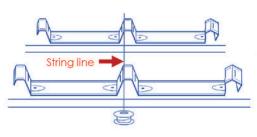


10 - 16 X 22 WAFER HEAD SCREWS

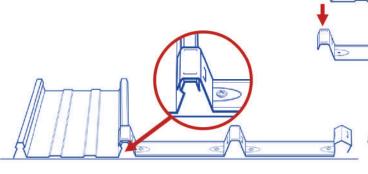
- 10 The gauge of the screw (g),
 - 16 Indicates the threads per inch (TPI)



22 Indicates the length of the screw (mm).

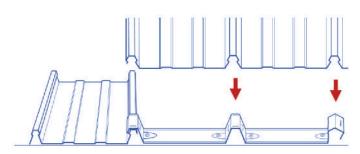


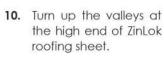
- 1. Position the first **clips** on each support by placing onto the support nearest the roof edge.
- 2. Fix the first clip on the purlin so they point in the direction of laying.
- Align the clips using a string line (or the first sheet as a straight edge) to align the clips as you fix a clip to each purlin support working towards the high end of the roof.
- 4. Without insulation, drive Wafer Head screws through the top holes of the clip, into the purlin.
- Position the first ZinLok roofing sheet so that it overhangs the desired amount to the gutter. It is important to ensure this first sheet is placed square to adjacent edges.
 - **6.** Engage the sheet with clips using vertical foot pressure on all the ribs over each clip.
 - 7. Fix the initial overlapping rib of the first sheet.

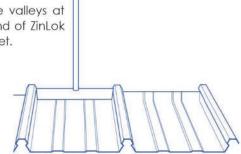


Engage new clip over rib of installed ZinLok sheet.

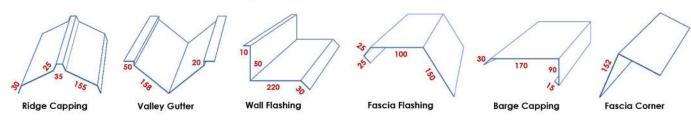
9. Install second sheet over the new clip.







Accessories are available to match ZinLok profile.



WIDTH AND LENGTH

Widths (mm) are fixed for every flashing and capping profile. Factory standard length is 8 feet.

COMPATIBILITY

Each flashing or capping profile should be made from the same material as the material used for ZinLok profile.

CAUTION

Copper and Lead are incompatible materials and should NOT be used with ZinLok profile made from EnvioSeries® steel.

07 OTHER PROFILES -





Provide us with a few details about your next project, and we'll prepare a noobligation quote. We look forward to the opportunity of partnering together

08 WORKMANSHIP -

SAFETY

Always work safely when installing metal products and use extreme caution on the roof at all times. Wear gloves and safety glasses to reduce the risk of injury, and use hearing protection when operating power tools. Always wear smooth soft-soled shoes; avoid ribbed soles that pick up and hold small stones, swarf and other objects.

CARE AND STORAGE

Store metal panels indoors when possible; if outdoors, cover and elevate. Elevate one side higher for water drainage. Never cover in plastic. If a bundle gets wet, break bands and separate sheets; allow sheets to dry completely and only restack if completely dry. Material should be used promptly (within 3 months) to avoid the possibility of a storage related corrosion.

HANDLING

It is recommended that heavy-duty cutresistant gloves and appropriate manual handling techniques or a lifting plan be used when handling material. Handle materials carefully to avoid damage: don't drag materials over rough surfaces or each other; protect from swarf.

REFERENCES -









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